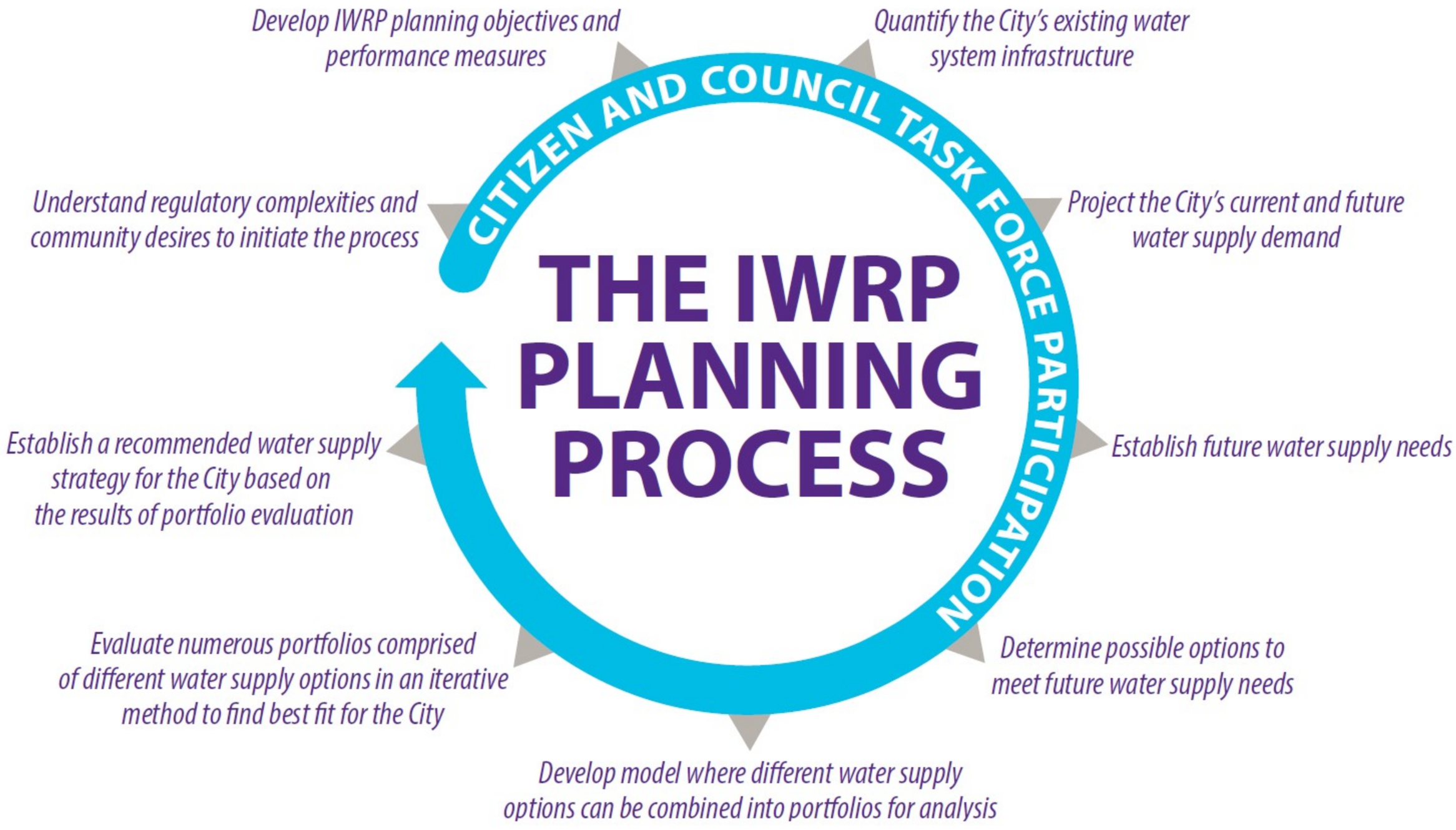The IWRP Process: